



TACK WELD 1 STRUT IN PLACE WITH WINGS MOUNTED & LOCATED WITH PROPER DIHEDRAL & INCIDENCE.

BAY STRUT ASSEMBLY PROCEDURE
BOLT BUSHINGS AND EYEBOLTS TO WING ASSEMBLY. FLATTEN END OF LOWER CROSSMEMBER AND TACK WELD .065 AND .093 PLATE TO IT. DRILL 3/8" HOLE AND SLIP ONTO EYEBOLT. SECURE WITH NUT. TACK WELD UPPER AND LOWER CROSSMEMBER TO BUSHINGS USING SPACER PLATES.

WITH WINGS ASSEMBLED TO FUSELAGE AND CORRECTLY ALIGNED FOR DIHEDRAL (1-1/2" IN LOWER WING) AND SQUARENESS TO FUSELAGE CENTERLINE, TACK WELD STREAMLINE SPREADER, DIAGONAL BRACES AND FORMERS TOGETHER. REMOVE STRUT ASSEMBLY FROM WINGS AND FINISH WELD.